

AkzoNobe

SAFETY DATA SHEET

HKF5EQF AK127QF 17-6003 82038B SGJ GREEN 2685

Section 1. Identification

Date of previous issue

Product identifier	: HKF5EQF AK127QF 17-6003 82038B SGJ GREEN 2685
SDS code	: 8121705 HKF5EQF/25KG

Relevant identified uses of the substance or mixture and uses advised against

: 1/27/2023

		Recommended use	
M dustrial use			
		Restrictions on use	
All other uses			
Product use	: Electrostatic co	pating for use in industrial plants	
Supplier's details			
Akzo Nobel Coatin 150 Columbia Stre Reading, PA 1960 1-610-372-3600	et	Akzo Nobel Coatings Ltd. 110 Woodbine Downs Blvd. Unit #4 Etobicoke, Ontario Canada M9W 5S6	
Emergency telephone number (with hours of operation)		1 (800) 424-9300 (Inside the US) nternational +1 (703) 527-3887(Outside the	US, collect calls
Section 2. Hazar	d identificatio	on	
Classification of the substance or mixture	EYE IRRITATI SKIN SENSITI CARCINOGEN	E DUSTS - Category 1 ON - Category 2A ZATION - Category 1 NCITY - Category 1 PRODUCTION - Category 1	
GHS label elements			
Hazard pictograms			
Signal word	: Danger		
Hazard statements	: May cause an a Causes serious May cause can May damage fe		
Precautionary statements	•		
Prevention		instructions before use. Wear protective glove protection. Avoid breathing dust or mist.	ves, protective clothing
Date of issue/Date of revision	: 3/30/2023	Version : 1.01	

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Section 2. Hazard identification

Response	: IF exposed or concerned: Get medical advice or attention. Take off contaminated clothing and wash it before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.
Storage	: Not applicable.
Disposal	 Dispose of contents and container in accordance with all local, regional, national and international regulations.
Supplemental label elements	: Keep container tightly closed. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Prevent dust accumulation.

Section 3. Composition/information on ingredients

Substance/mixture	: Mixture
Other means of identification	: Not available.

Ingredient name	% (w/w)	CAS number
ro-tolylbiguanide	≥1 - ≤5	93-69-6
Crystalline Silica as quartz not respirable,>10µm	≥1 - ≤5	14808-60-7
2-methylimidazole	≥0.1 - ≤1	693-98-1
titanium dioxide	≥0.1 - ≤1	13463-67-7

Ranges if listed above for hazardous ingredient(s) are prescribed ranges. The actual concentration(s) or actual concentration range(s) are being withheld as a trade secret.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First-aid measures

Description of necessary first aid measures

Eye contact	 Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
Inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Skin contact	: Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.



Section 4. First-aid measures

Ingestion	: Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs,
	the head should be kept low so that vomit does not enter the lungs. Get medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

wost important symptoms/	enects, acute and delayed	
Potential acute health effe	<u>cts</u>	
Eye contact	: Causes serious eye irritation.	
Inhalation	 Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the nose, throat and lungs. 	
Skin contact	: May cause an allergic skin reaction.	
Ingestion	: No known significant effects or critical hazards.	
<u>Over-exposure signs/sym</u>	<u>otoms</u>	
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness	
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing reduced fetal weight increase in fetal deaths skeletal malformations	
Skin contact	: Adverse symptoms may include the following: irritation redness reduced fetal weight increase in fetal deaths skeletal malformations	
Ingestion	: Adverse symptoms may include the following: reduced fetal weight increase in fetal deaths skeletal malformations	
Indication of immediate medical attention and special treatment needed, if necessary		
Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.	
Specific treatments	: No specific treatment.	

Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate
	mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)



Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use dry chemical powder.
Unsuitable extinguishing media	: Avoid high pressure media which could cause the formation of a potentially explosible dust-air mixture.
Specific hazards arising from the chemical	: May form explosible dust-air mixture if dispersed.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides metal oxide/oxides
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing dust. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for co	ont	ainment and cleaning up
Small spill	:	Move containers from spill area. Use spark-proof tools and explosion-proof

equipment. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Place spilled material in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.
 Large spill : Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled

waste container. Avoid creating dusty conditions and prevent wind dispersal. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.



Section 7. Handling and storage

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:	Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing dust. Avoid the creation of dust when handling and avoid all possible sources of ignition (spark or flame). Prevent dust accumulation. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Electrical equipment and lighting should be protected to appropriate standards to prevent dust coming into contact with hot surfaces, sparks or other ignition sources. Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by grounding and bonding containers and equipment before transferring material. Empty containers retain product residue and can be hazardous. Do not reuse container.
:	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
:	Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.
	:

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
irystalline Silica as quartz not respirable,>10μm	 CA British Columbia Provincial (Canada, 6/2017). TWA: 0.025 mg/m³ 8 hours. Form: Respirable CA Quebec Provincial (Canada, 1/2014). TWAEV: 0.1 mg/m³ 8 hours. Form: Respirable dust. CA Ontario Provincial (Canada, 1/2018). TWA: 0.1 mg/m³ 8 hours. Form: Respirable fraction. CA Alberta Provincial (Canada, 4/2009). 8 hrs OEL: 0.025 mg/m³ 8 hours. Form: Respirable particulate CA Saskatchewan Provincial (Canada, 7/2013). TWA: 0.05 mg/m³ 8 hours. Form: respirable fraction
titanium dioxide	CA British Columbia Provincial (Canada, 3/2022). TWA: 10 mg/m ³ 8 hours. Form: Total dust
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Section 8. Exposure controls/personal protection

TWA: 3 mg/m ³ 8 hours. Form: respirable
fraction
CA Quebec Provincial (Canada, 6/2021).
TWAEV: 10 mg/m ³ 8 hours. Form: Total
dust.
CA Alberta Provincial (Canada, 6/2018).
Skin sensitizer.
8 hrs OEL: 10 mg/m ³ 8 hours.
CA Ontario Provincial (Canada, 6/2019).
TWA: 10 mg/m ³ 8 hours. Form: total dust
CA Saskatchewan Provincial (Canada,
7/2013).
STEL: 20 mg/m ³ 15 minutes.
TWA: 10 mg/m ³ 8 hours.
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Appropriate engineering controls	:	vapor or mist, use process controls to keep worker exp recommended or statutory	itilation. If user operations gene enclosures, local exhaust ventil posure to airborne contaminants limits. The engineering controls s below any lower explosive lim	ation or other engineering s below any s also need to keep gas,
Environmental exposure controls	:	they comply with the require cases, fume scrubbers, filte	or work process equipment sho ements of environmental protec ers or engineering modifications y to reduce emissions to accep	tion legislation. In some to the process
Individual protection measur	<u>es</u>			
Hygiene measures	:	eating, smoking and using the Appropriate techniques sho Contaminated work clothing	face thoroughly after handling the lavatory and at the end of th ould be used to remove potentia g should not be allowed out of th re reusing. Ensure that eyewas orkstation location.	e working period. Ily contaminated clothing. ne workplace. Wash
Eye/face protection	:	assessment indicates this is gases or dusts. If contact is unless the assessment indi	with an approved standard shous s necessary to avoid exposure to s possible, the following protect cates a higher degree of protec tions cause high dust concentra	o liquid splashes, mists, ion should be worn, tion: chemical splash
Skin protection				
Hand protection	:	be worn at all times when h this is necessary. Consider check during use that the g should be noted that the tim different for different glove	ous gloves complying with an a andling chemical products if a r ring the parameters specified by loves are still retaining their pro- ne to breakthrough for any glove manufacturers. In the case of n otection time of the gloves canne	isk assessment indicates / the glove manufacturer, tective properties. It a material may be nixtures, consisting of
Body protection	:		ent for the body should be select sks involved and should be appr t.	
Other skin protection	:		ny additional skin protection me being performed and the risks i fore handling this product.	
Respiratory protection	:	appropriate standard or cer	otential for exposure, select a re tification. Respirators must be am to ensure proper fitting, trair	used according to a
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Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

Physical state	: Solid. [Powder.]
Color	: Green.
Odor	: Odorless.
Odor threshold	: Not available.
рН	: Not applicable. [DIN EN 1262]
Melting point/freezing point	: Not available.
Boiling point, initial boiling point, and boiling range	: Not available.
Flash point	: 🗭losed cup: Not applicable. [Pensky-Martens]
Flammability	: Not available.
Flammability Lower and upper explosion limit/flammability limit	: Not available. : 20 - 70 g/m3
Lower and upper explosion	
Lower and upper explosion limit/flammability limit	: 20 - 70 g/m3
Lower and upper explosion limit/flammability limit Vapor pressure	: 20 - 70 g/m3 : Not available.

Media		Result
cold water		Not soluble [OESO (TG 105)]
Partition coefficient: n- octanol/water	: Not	applicable.
Auto-ignition temperature	: 450	to 600°C (842 to 1112°F)
Decomposition temperature	: Not	available.
Minimum ignition energy (mJ)	: 5 to	20
Viscosity		ematic (room temperature): Not applicable. [DIN EN ISO 3219] ematic (40°C (104°F)): Not applicable. [DIN EN ISO 3219]
Particle characteristics		
Median particle size	: Not	available.

Section 10. Stability and reactivity

	accumulation.		
Incompatible materials	: Reactive or incompatible oxidizing materials	with the following materials:	
	oxidizing materials		

Section 10. Stability and reactivity

Hazardous decomposition products

: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	esult	Species	Dose	Exposure
-o-tolylbiguanide	D50 Intraperitoneal	Rat	100 mg/kg	-
	D50 Intravenous D50 Oral	Mouse Rat	35 mg/kg 800 mg/kg	-
2-methylimidazole	D50 Intraperitoneal	Mouse	480 mg/kg	-
2-methylimidazole	D50 Intraperitoneal D50 Oral	Mouse Mouse		- -

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
✓o-tolylbiguanide	Eyes - Severe irritant	Rabbit	-	24 hours 100 Ul	-

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Classification

Product/ingredient name	IARC	NTP	ACGIH
	1	Known to be a human carcinogen.	A2
2-methylimidazole titanium dioxide	2B 2B	-	- A4

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely : Not available. routes of exposure

Potential acute health effects

Eye contact	: Causes serious eye irritation.
Inhalation	: Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the nose, throat and lungs.

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Section 11. Toxicological information

Skin contact	: May cause an allergic skin reaction.
Ingestion	: No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing reduced fetal weight increase in fetal deaths skeletal malformations
Skin contact	: Adverse symptoms may include the following: irritation redness reduced fetal weight increase in fetal deaths skeletal malformations
Ingestion	: Adverse symptoms may include the following: reduced fetal weight increase in fetal deaths skeletal malformations

Delayed and immediate effects and also chronic effects from short and long term exposure

	<u>_</u>	
<u>Short term exposure</u>		
Potential immediate effects	Not available.	
Potential delayed effects	Not available.	
Long term exposure		
Potential immediate effects	Not available.	
Potential delayed effects	Not available.	
Potential chronic health eff		
Not available.		
General	Repeated or prolonged inhalation of dust may lead to chronic respiratory irrita Once sensitized, a severe allergic reaction may occur when subsequently exp to very low levels.	
Carcinogenicity	May cause cancer. Risk of cancer depends on duration and level of exposur	e.
Mutagenicity	No known significant effects or critical hazards.	
Reproductive toxicity	May damage fertility or the unborn child.	

Numerical measures of toxicity

Acute toxicity estimates

	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
₽-methylimidazole	500	N/A	N/A	N/A	N/A

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
- methylimidazole	Acute LC50 286000 µg/l Fresh water	Fish - Pimephales promelas	96 hours
titanium dioxide	Acute EC50 19.3 mg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute EC50 27.8 mg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute EC50 35.306 mg/l Fresh water	Daphnia - Daphnia magna - Neonate	48 hours
	Acute LC50 3 mg/l Fresh water	Crustaceans - Ceriodaphnia dubia - Neonate	48 hours
	Acute LC50 13.4 mg/l Fresh water	Crustaceans - Ceriodaphnia dubia - Neonate	48 hours
	Acute LC50 11 mg/l Fresh water	Crustaceans - Ceriodaphnia dubia - Neonate	48 hours
	Acute LC50 3.6 mg/l Fresh water	Crustaceans - Ceriodaphnia dubia - Neonate	48 hours
	Acute LC50 15.9 mg/l Fresh water	Crustaceans - Ceriodaphnia dubia - Neonate	48 hours
	Acute LC50 6.5 mg/l Fresh water	Daphnia - Daphnia pulex - Neonate	48 hours
	Acute LC50 13 mg/l Fresh water	Daphnia - Daphnia pulex - Neonate	48 hours
	Acute LC50 >1000000 μg/l Marine water	Fish - Fundulus heteroclitus	96 hours
	Acute LC50 >1000 mg/l Fresh water	Fish - Pimephales promelas	96 hours

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
-methylimidazole	0.24	-	low

Mobility in soil

Soil/water partition : Not available. coefficient (Koc)

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.



Section 14. Transport information

The information provided in section 14 is based on a bulk package shipment via ground transport in North America. All shippers are responsible for ensuring the proper transportation classification and package/container requirements are followed for the relevant mode of transport.

	TDG Classification	IMDG	ΙΑΤΑ
UN number	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-
Transport hazard class(es)	-	-	-
Packing group	-	-	-
Environmental hazards	No.	No.	No.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not available. to IMO instruments

Section 15. Regulatory information

<u>Canadian lists</u>	
Canadian NPRI	: None of the components are listed.
CEPA Toxic substances	: None of the components are listed.
Inventory list	
Canada	: All components are listed or exempted.
United States	: All components are active or exempted.

Section 16. Other information

<u>History</u>			
Date of printing	: 30 March 2023		
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Date of previous issue	: 27 January 2023		
Version	: 1.01		
Unique ID	:		
Key to abbreviations	HPR = Hazardous Products F IATA = International Air Trans IBC = Internediate Bulk Cont IMDG = International Maritime LogPow = logarithm of the oc MARPOL = International Con	or System of Classification and La Regulations sport Association ainer	ollution From Ships,
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Section 16. Other information

UN = United Nations

Procedure used to derive the classification

Classification	Justification
OMBUSTIBLE DUSTS - Category 1	On basis of test data
EYE IRRITATION - Category 2A	Calculation method
SKIN SENSITIZATION - Category 1	Calculation method
CARCINOGENICITY - Category 1	Calculation method
TOXIC TO REPRODUCTION - Category 1	Calculation method

Indicates information that has changed from previously issued version.

Notice to reader

FOR PROFESSIONAL USE ONLY

IMPORTANT NOTE The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfill the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advice given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.

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