

SAFETY DATA SHEET

HLF93QF (10-7208) RESICOAT® R4-ES GRAY

Section 1. Identification

Product identifier : HLF93QF (10-7208) RESICOAT® R4-ES GRAY

SDS code : 8121308

HLF93QF/25KG

Relevant identified uses of the substance or mixture and uses advised against

Recommended use				
Industrial use				
	Restrictions on use			
All other uses				

Product use : Electrostatic coating for use in industrial plants

Supplier's details

Akzo Nobel Coatings Inc.

150 Columbia Street

Reading, PA 19601 USA

Akzo Nobel Coatings Ltd.

110 Woodbine Downs Blvd.

Unit #4 Etobicoke, Ontario

Canada M9W 5S6

1-610-372-3600

Emergency telephone number (with hours of

operation)

: CHEMTREC +1 (800) 424-9300 (Inside the US)

CHEMTREC International +1 (703) 527-3887 (Outside the US, collect calls

accepted) 24 hours

Section 2. Hazard identification

Classification of the substance or mixture

: ▼OMBUSTIBLE DUSTS - Category 1 SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1 CARCINOGENICITY - Category 2 TOXIC TO REPRODUCTION - Category 1

GHS label elements

Hazard pictograms







Signal word : Danger

Hazard statements : May cause an allergic skin reaction.

Causes serious eye damage. Suspected of causing cancer.

May damage fertility or the unborn child.

May form combustible dust concentrations in air.

Precautionary statements

Date of issue/Date of revision : 8/22/2023 Version : 2

Date of previous issue : 5/22/2023 1/14 AkzoNobel

Section 2. Hazard identification

Prevention

: Description before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Avoid breathing dust or mist. Contaminated work clothing should not be allowed out of the workplace.

Response

: IF exposed or concerned: Get medical advice or attention. Take off contaminated clothing and wash it before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.

Storage

: Store locked up.

Disposal

: Dispose of contents and container in accordance with all local, regional, national and international regulations.

Supplemental label elements

: Keep container tightly closed. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Prevent dust accumulation.

Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

Other means of identification

: Not available.

Ingredient name	% (w/w)	CAS number	
sphenol A	≥5 - ≤10	80-05-7	
titanium dioxide	≥1 - ≤5	13463-67-7	
Phenol, polymer with formaldehyde, glycidyl ether	≥1 - ≤5	28064-14-4	
2-methylimidazole	≥0.1 - ≤1	693-98-1	
carbon black, respirable powder	≥0.1 - ≤1	1333-86-4	

Ranges if listed above for hazardous ingredient(s) are prescribed ranges. The actual concentration(s) or actual concentration range(s) are being withheld as a trade secret.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First-aid measures

Description of necessary first aid measures

Eye contact

: Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.

Inhalation

: Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Date of issue/Date of revision : 8/22/2023 Version : 2

Date of previous issue : 5/22/2023 2/14 AkzoNobel

Section 4. First-aid measures

Skin contact

: Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion

: Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye damage.

Inhalation : Exposure to airborne concentrations above statutory or recommended exposure

limits may cause irritation of the nose, throat and lungs.

Skin contact: May cause an allergic skin reaction.

Ingestion: No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact: Adverse symptoms may include the following:

pain watering redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

reduced fetal weight increase in fetal deaths skeletal malformations

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness

blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations

Ingestion: Adverse symptoms may include the following:

stomach pains reduced fetal weight increase in fetal deaths skeletal malformations

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large

quantities have been ingested or inhaled.

Specific treatments : No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it

is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing

thoroughly with water before removing it, or wear gloves.

Date of issue/Date of revision : 8/22/2023 Version : 2

Date of previous issue : 5/22/2023 3/14 AkzoNobel

Section 4. First-aid measures

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing

media

: Use dry chemical powder.

Unsuitable extinguishing

media

: Avoid high pressure media which could cause the formation of a potentially

explosible dust-air mixture.

Specific hazards arising from the chemical

: May form explosible dust-air mixture if dispersed.

Hazardous thermal decomposition products : Decomposition products may include the following materials:

carbon dioxide carbon monoxide halogenated compounds metal oxide/oxides

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe dust. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill

: Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Place spilled material in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.

Large spill

: Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Avoid creating dusty conditions and prevent wind dispersal. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Date of issue/Date of revision : 8/22/2023 Version : 2

AkzoNobel Date of previous issue : 5/22/2023 4/14

Section 7. Handling and storage

Precautions for safe handling

Protective measures

Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe dust. Do not ingest. Avoid the creation of dust when handling and avoid all possible sources of ignition (spark or flame). Prevent dust accumulation. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Electrical equipment and lighting should be protected to appropriate standards to prevent dust coming into contact with hot surfaces, sparks or other ignition sources. Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by grounding and bonding containers and equipment before transferring material. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

including any incompatibilities

Conditions for safe storage, : Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and wellventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
titanium dioxide	CA British Columbia Provincial (Canada, 3/2022). TWA: 10 mg/m³ 8 hours. Form: Total dust TWA: 3 mg/m³ 8 hours. Form: respirable fraction CA Quebec Provincial (Canada, 6/2021). TWAEV: 10 mg/m³ 8 hours. Form: Total dust. CA Alberta Provincial (Canada, 6/2018). Skin sensitizer. 8 hrs OEL: 10 mg/m³ 8 hours. CA Ontario Provincial (Canada, 6/2019). TWA: 10 mg/m³ 8 hours. Form: total dust CA Saskatchewan Provincial (Canada, 7/2013). STEL: 20 mg/m³ 15 minutes. TWA: 10 mg/m³ 8 hours.
carbon black, respirable powder	CA British Columbia Provincial (Canada, 3/2022). TWA: 3 mg/m³ 8 hours. Form: Inhalable

Date of issue/Date of revision : 8/22/2023 Version : 2

AkzoNobel Date of previous issue : 5/22/2023 5/14

Section 8. Exposure controls/personal protection

CA Ontario Provincial (Canada, 6/2019).

TWA: 3 mg/m³ 8 hours. Form: Inhalable

particulate matter.

CA Quebec Provincial (Canada, 6/2021).

TWAEV: 3 mg/m³ 8 hours. Form: inhalable

CA Alberta Provincial (Canada, 6/2018).

8 hrs OEL: 3.5 mg/m³ 8 hours.

CA Saskatchewan Provincial (Canada, 7/2013).

STEL: 7 mg/m³ 15 minutes. TWA: 3.5 mg/m³ 8 hours.

Appropriate engineering controls

: Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

Skin protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Date of issue/Date of revision : 8/22/2023 Version : 2 6/14

Date of previous issue : 5/22/2023 **AkzoNobel**

Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

Physical state : Solid. [Powder.]

Color : Gray. Odor : Odorless. : Not available. **Odor threshold**

Ha : Not applicable. [DIN EN 1262]

Melting point/freezing point : Not available. **Flammability** : Not available. : 20 - 70 g/m3

Lower and upper explosion

limit

: Not available. Vapor pressure Relative vapor density : Not applicable.

Relative density : 1.2 to 1.9 [ISO 8130-2/-3]

Solubility(ies)

Media	Result
cold water	Not soluble [OESO (TG 105)]

Partition coefficient: n-

octanol/water

: Not applicable.

Auto-ignition temperature : 450 to 600°C (842 to 1112°F)

Decomposition temperature : Not available.

Minimum ignition energy

(mJ)

: 5 to 20

: Kinematic (room temperature): Not applicable. [DIN EN ISO 3219] **Viscosity** Kinematic (40°C (104°F)): Not applicable. [DIN EN ISO 3219]

Particle characteristics

Median particle size : Not available.

Percentage of particles with aerodynamic diameter

≤ 10 µm

: 0

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous

reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : Avoid the creation of dust when handling and avoid all possible sources of ignition

> (spark or flame). Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by grounding and bonding containers and equipment before transferring material. Prevent dust

accumulation.

Incompatible materials : Reactive or incompatible with the following materials:

oxidizing materials

Date of issue/Date of revision : 8/22/2023 Version :2

AkzoNobel Date of previous issue : 5/22/2023 7/14

HLF93QF (10-7208) RESICOAT® R4-ES GRAY

Section 10. Stability and reactivity

Hazardous decomposition products

: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
bisphenol A	LD50 Dermal	Rabbit	3 mL/kg	-
	LD50 Intraperitoneal	Mouse	150 mg/kg	-
	LD50 Intraperitoneal	Rat	200 mg/kg	-
	LD50 Oral	Guinea pig	4 g/kg	-
	LD50 Oral	Guinea pig	4000 mg/kg	-
	LD50 Oral	Mouse	2400 mg/kg	-
	LD50 Oral	Mouse	2400 mg/kg	-
	LD50 Oral	Mouse	2500 mg/kg	-
	LD50 Oral	Mouse	2500 mg/kg	-
	LD50 Oral	Rabbit	2230 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-
	LD50 Oral	Rat	4240 mg/kg	-
	LD50 Oral	Rat	3250 mg/kg	-
	LD50 Subcutaneous	Rabbit	3000 mg/kg	-
2-methylimidazole	LD50 Intraperitoneal	Mouse	480 mg/kg	-
	LD50 Oral	Mouse	1400 mg/kg	-
carbon black, respirable powder	LD50 Oral	Rat	>15400 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
bisphenol A	Eyes - Severe irritant	Rabbit	-	24 hours 250	-
	Skin - Mild irritant	Rabbit	_	ug 250 mg	-
	Skin - Mild irritant	Rabbit	_	24 hours 500	-
				mg	

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Classification

Product/ingredient name	IARC	NTP	ACGIH
titanium dioxide	2B	-	A4
2-methylimidazole	2B	-	-
carbon black, respirable powder	2B	-	A3

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Date of issue/Date of revision: 8/22/2023Version: 2Date of previous issue: 5/22/20238/14AkzoNobel

Section 11. Toxicological information

Name	Category	Route of exposure	Target organs
bisphenol A	Category 3		Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely

routes of exposure

: Not available.

Potential acute health effects

Eye contact : Causes serious eye damage.

Inhalation : Exposure to airborne concentrations above statutory or recommended exposure

limits may cause irritation of the nose, throat and lungs.

Skin contact: May cause an allergic skin reaction.

Ingestion: No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact: Adverse symptoms may include the following:

pain watering redness

Inhalation: Adverse symptoms may include the following:

respiratory tract irritation

coughing

reduced fetal weight increase in fetal deaths skeletal malformations

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness

blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations

Ingestion: Adverse symptoms may include the following:

stomach pains reduced fetal weight increase in fetal deaths skeletal malformations

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Long term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Potential chronic health effects

Date of issue/Date of revision : 8/22/2023 Version : 2

Date of previous issue :5/22/2023 9/14 AkzoNobel

Section 11. Toxicological information

Not available.

General : Repeated or prolonged inhalation of dust may lead to chronic respiratory irritation.

Once sensitized, a severe allergic reaction may occur when subsequently exposed

to very low levels.

Carcinogenicity : Suspected of causing cancer. Risk of cancer depends on duration and level of

exposure.

Mutagenicity: No known significant effects or critical hazards.

Reproductive toxicity : May damage fertility or the unborn child.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	(vapors)	Inhalation (dusts and mists) (mg/l)
2-methylimidazole	500	N/A	N/A	N/A	N/A

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
bisphenol A	Acute EC50 1.506 mg/l Marine water	Algae - Prorocentrum minimum - Exponential growth phase	72 hours
	Acute EC50 1.51 mg/l Marine water	Algae - Prorocentrum minimum - Exponential growth phase	72 hours
	Acute EC50 2700 μg/l Fresh water	Algae - Pseudokirchneriella subcapitata	96 hours
	Acute EC50 1000 µg/l Marine water	Algae - Skeletonema costatum	96 hours
	Acute EC50 1800 µg/l Marine water	Algae - Skeletonema costatum	96 hours
	Acute EC50 7.75 mg/l Fresh water	Daphnia - Daphnia magna - Neonate	48 hours
	Acute EC50 20.5 mg/l Fresh water	Daphnia - Daphnia magna - Juvenile (Fledgling, Hatchling, Weanling)	48 hours
	Acute EC50 10200 μg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute EC50 9940 μg/l Fresh water	Daphnia - Daphnia magna - Young	48 hours
	Acute EC50 5.246 mg/l Fresh water	Fish - Danio rerio - Embryo	96 hours
	Acute LC50 3.881 mg/l Marine water	Crustaceans - Acartia tonsa - Copepodid	48 hours
	Acute LC50 4.04371 mg/l Marine water	Crustaceans - Acartia tonsa - Copepodid	48 hours
	Acute LC50 1.34 mg/l Marine water	Crustaceans - Americamysis bahia - Larvae	48 hours
	Acute LC50 1600 μg/l Marine water	Crustaceans - Americamysis bahia	48 hours
	Acute LC50 50.4 µg/l Marine water	Crustaceans - Artemia sinica	48 hours
	Acute LC50 12.8 mg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 4.2 mg/l Fresh water	Fish - Pimephales promelas - Larvae	96 hours
	Acute LC50 4700 µg/l Fresh water	Fish - Pimephales promelas	96 hours
	Acute LC50 4600 µg/l Fresh water	Fish - Pimephales promelas	96 hours
	Acute LC50 3.5 mg/l Marine water	Fish - Rivulus marmoratus - Embryo	96 hours
	Chronic NOEC 5 mg/l Fresh water	Algae - Chlorella pyrenoidosa	72 hours

Date of issue/Date of revision : 8/22/2023

Date of previous issue : 5/22/2023

Version : 2 10/14

AkzoNobel

Section 12. Ecological information

	T	Ι
Chronic NOEC 4 mg/l Fresh water	Algae - Chlorolobion braunii - Exponential growth phase	4 days
Chronic NOEC 4 mg/l Fresh water	Algae - Chlorolobion braunii -	4 days
Chronic NOEC 2 mg/l Fresh water	Algae - Chlorolobion braunii -	4 days
Chronic NOEC 0.1 mg/l Fresh water	Crustaceans - Asellus aquaticus - Juvenile (Fledgling, Hatchling,	21 days
Chronic NOEC 0.05 mg/l Fresh water	Crustaceans - Asellus aquaticus - Juvenile (Fledgling, Hatchling,	21 days
Chronic NOEC 10 μg/l Marine water	Crustaceans - Tigriopus	21 days
Chronic NOEC 10 μg/l Marine water	Crustaceans - Tigriopus	21 days
Chronic NOEC 10 μg/l Marine water	Crustaceans - Tigriopus	21 days
Chronic NOEC 0.8 mg/l Fresh water	Daphnia - Daphnia magna -	21 days
Chronic NOEC 1 mg/l Fresh water	Daphnia - Daphnia magna -	21 days
Chronic NOEC 0.86 mg/l Fresh water	Daphnia - Daphnia magna - Neonate	21 days
Chronic NOEC 0.86 mg/l Fresh water	Daphnia - Daphnia magna - Neonate	21 days
Chronic NOEC 30 μg/l Fresh water	Daphnia - Daphnia magna - Neonate	21 days
Chronic NOEC 0.2 ug/l Fresh water	Fish - Carassius auratus - Adult	30 days
Chronic NOEC 0.2 µg/l Fresh water		60 days
		90 days
Chronic NOEC 0.2 µg/l Fresh water		90 days
		44 days
		48 hours
		48 hours
Acute EC50 35.306 mg/l Fresh water	Daphnia - Daphnia magna -	48 hours
Acute LC50 3 mg/l Fresh water	Crustaceans - Ceriodaphnia	48 hours
Acute LC50 13.4 mg/l Fresh water	Crustaceans - Ceriodaphnia	48 hours
Acute LC50 11 mg/l Fresh water	Crustaceans - Ceriodaphnia	48 hours
Acute LC50 3.6 mg/l Fresh water	Crustaceans - Ceriodaphnia	48 hours
Acute LC50 15.9 mg/l Fresh water	Crustaceans - Ceriodaphnia dubia - Neonate	48 hours
Acute LC50 6.5 mg/l Fresh water	Daphnia - Daphnia pulex - Neonate	48 hours
Acute LC50 13 mg/l Fresh water	Daphnia - Daphnia pulex - Neonate	48 hours
Acute LC50 >1000000 μg/l Marine water	Fish - Fundulus heteroclitus	96 hours
Acute LC50 >1000 mg/l Fresh water	Fish - Pimephales promelas	96 hours
Acute LC50 286000 µg/l Fresh water	Fish - Pimephales promelas	96 hours
Acute EC50 37.563 mg/l Fresh water	Daphnia - Daphnia magna - Neonate	48 hours
Acute LC50 61.547 mg/l Fresh water	Daphnia - Daphnia magna - Neonate	48 hours
	Chronic NOEC 2 mg/l Fresh water Chronic NOEC 0.1 mg/l Fresh water Chronic NOEC 1.0 µg/l Marine water Chronic NOEC 1.0 µg/l Fresh water Chronic NOEC 1.0 mg/l Fresh water Chronic NOEC 1.0 mg/l Fresh water Chronic NOEC 0.86 mg/l Fresh water Chronic NOEC 0.86 mg/l Fresh water Chronic NOEC 0.2 µg/l Fresh water Acute EC50 19.3 mg/l Fresh water Acute EC50 35.306 mg/l Fresh water Acute EC50 37.306 mg/l Fresh water Acute LC50 13.4 mg/l Fresh water Acute LC50 11 mg/l Fresh water Acute LC50 15.9 mg/l Fresh water Acute LC50 286000 µg/l Fresh water	Chronic NOEC 4 mg/l Fresh water Chronic NOEC 0.1 mg/l Fresh water Chronic NOEC 0.1 mg/l Fresh water Chronic NOEC 0.1 mg/l Fresh water Chronic NOEC 0.05 mg/l Fresh water Chronic NOEC 10 µg/l Marine water Chronic NOEC 10 µg/l Fresh water Chronic NOEC 0.86 mg/l Fresh water Chronic NOEC 0.86 mg/l Fresh water Chronic NOEC 0.2 µg/l Fresh water Chronic N

Persistence and degradability

Date of issue/Date of revision: 8/22/2023Version: 2Date of previous issue: 5/22/202311/14AkzoNobel

HLF93QF (10-7208) RESICOAT® R4-ES GRAY

Section 12. Ecological information

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
bisphenol A	3.4	20 to 67	low
2-methylimidazole	0.24	-	low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

The information provided in section 14 is based on a bulk package shipment via ground transport in North America. All shippers are responsible for ensuring the proper transportation classification and package/container requirements are followed for the relevant mode of transport.

	TDG Classification	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-
Transport hazard class(es)	-	-	-
Packing group	-	-	-
Environmental hazards	No.	No.	No.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not available.

to IMO instruments

Date of issue/Date of revision : 8/22/2023 Version : 2 **AkzoNobel** Date of previous issue : 5/22/2023 12/14

Section 15. Regulatory information

Canadian lists

Canadian NPRI : The following components are listed: bisphenol A

CEPA Toxic substances: The following components are listed: phenol, 4,4' -(1-methylethylidene)bis-

Inventory list

Canada : All components are listed or exempted.United States : All components are active or exempted.

Section 16. Other information

History

Date of printing : 8/22/2023

Date of issue/ Date of : 8/22/2023

revision

Date of previous issue : 5/22/2023

Version : 2 Unique ID :

Key to abbreviations : ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

HPR = Hazardous Products Regulations
IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships,

1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

N/A = Not available SGG = Segregation Group UN = United Nations

Procedure used to derive the classification

Classification	Justification
ØOMBUSTIBLE DUSTS - Category 1	On basis of test data
SERIOUS EYE DAMAGE - Category 1	Calculation method
SKIN SENSITIZATION - Category 1	Calculation method
CARCINOGENICITY - Category 2	Calculation method
TOXIC TO REPRODUCTION - Category 1	Calculation method

✓ Indicates information that has changed from previously issued version.

Notice to reader

FOR PROFESSIONAL USE ONLY

IMPORTANT NOTE The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfill the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advice given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.

Brand names mentioned in this data sheet are trademarks of or are licensed to Akzo Nobel.

Date of issue/Date of revision: 8/22/2023Version: 2Date of previous issue: 5/22/202313/14AkzoNobel

HLF93QF (10-7208) RESICOAT® R4-ES GRAY

Section 16. Other information

Date of issue/Date of revision : 8/22/2023 Version :2

AkzoNobel Date of previous issue : 5/22/2023 14/14