

SAFETY DATA SHEET

REALCOAT(TM) PE BLUE RAL5020 SEMI-GLOSS SMOOTH

SECTION 1: Identification of the substance/mixture and of the company/ undertaking

1.1 Product identifier	
Product name	: REALCOAT(TM) PE BLUE RAL5020 SEMI-GLOSS SMOOTH
SDS code	: 8121077 SJ720JR/25KG

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses		
Mustrial use		
Uses advised against		
All other uses		
Product use	: Electrostatic coating for use in industrial plants	

1.3 Details of the supplier of the safety data sheet

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AkzoNobel Powder Co Stoneygate Lane, Felling, Gateshead. NE10 0JY United Kingdom	atings Limited			
e-mail address of person responsible for this SDS	: sdsfellinguk@akzonobel.com			
<u>National contact</u> 01 8092566 or 01 8379964				
1.4 Emergency telephone number <u>National advisory body/Poison Centre</u>				
Telephone number	: +44 (0)344 892 0111			

Telephone number	: +44 (0)344 892 0111
<u>Supplier</u>	
Telephone number	: +44 0191 469 6111
Hours of operation	:

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

<u>Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]</u> Not classified.

The product is not classified as hazardous according to Regulation (EC) 1272/2008 as amended. See Section 11 for more detailed information on health effects and symptoms.

SECTION 2: Hazards identification

2.2 Label elements		
Signal word	:	No signal word.
Hazard statements	:	No known significant effects or critical hazards.
Precautionary statements		
Prevention	:	Not applicable.
Response	:	Not applicable.
Storage	:	Not applicable.
Disposal	:	Not applicable.
Supplemental label elements	:	Not applicable.
Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	:	Not applicable.
Special packaging requirem	en	ts
Containers to be fitted with child-resistant fastenings	:	Not applicable.
Tactile warning of danger	:	Not applicable.
2.3 Other hazards		
Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII	:	This mixture does not contain any substances that are assessed to be a PBT or a vPvB.
Other hazards which do not result in classification	:	May form combustible dust concentrations in air.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

: Mixture

There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact		s with plenty of water, occasionally li d remove any contact lenses. Get n	
Inhalation	Get medical attention i products in a fire, sym	n air and keep at rest in a position c if symptoms occur. In case of inhal ptoms may be delayed. The expose rveillance for 48 hours.	ation of decomposition
Skin contact		tin with plenty of water. Remove co ttention if symptoms occur.	ntaminated clothing and
Ingestion	person is conscious, g	water. If material has been swallow ive small quantities of water to drink so by medical personnel. Get medic	k. Do not induce vomiting
Protection of first-aiders	: No action shall be take	en involving any personal risk or with	nout suitable training.
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SECTION 4: First aid measures

4.2 Most important symptoms and effects, both acute and delayed

There are no data available on the mixture itself. The mixture has been assessed following the conventional method of the CLP Regulation (EC) No 1272/2008 and is classified for toxicological properties accordingly. See Sections 2 and 3 for details.

This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact. Coating powders can cause localised skin irritation in folds of the skin or under tight clothing.

Over-exposure signs/symptoms

Eye contact	: Adverse symptoms may include the following: irritation redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing
Skin contact	: No specific data.
Ingestion	: No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media					
Suitable extinguishing media	:	Use dry chemical powder.			
Unsuitable extinguishing media	:	Avoid high pressure media explosible dust-air mixture		he formation of a po	otentially
5.2 Special hazards arising fr	on	n the substance or mixtur	9		
Hazards from the substance or mixture	:	May form explosible dust-a	air mixture if disperse	d.	
Hazardous combustion products	:	Decomposition products m carbon dioxide carbon monoxide nitrogen oxides sulfur oxides metal oxide/oxides	ay include the follow	ing materials:	
5.3 Advice for firefighters					
Special protective actions for fire-fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.			
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.			
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Date of previous issue		: 24-10-2022	3/13		AkzoNobel

SECTION 6: Accidental release measures

6.1 Personal precautions, pro	tective equipment and emergency procedures
For non-emergency personnel	: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing dust. Put on appropriate personal protective equipment.
For emergency responders	: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
6.2 Environmental precautions	: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
6.3 Methods and material for	containment and cleaning up
Small spill	: Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Vacuum or sweep up material and place in a designated, labelled waste container. Dispose of via a licensed waste disposal contractor.
Large spill	: Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labelled waste container. Avoid creating dusty conditions and prevent wind dispersal. Dispose of via a licensed waste disposal contractor.
6.4 Reference to other sections	: See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8). Avoid breathing dust. Avoid the creation of dust when handling and avoid all possible sources of ignition (spark or flame). Prevent dust accumulation. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Electrical equipment and lighting should be protected to appropriate standards to prevent dust coming into contact with hot surfaces, sparks or other ignition sources. Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by earthing and bonding containers and equipment before transferring material.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Date of issue/Date of revision	: 18-1-2023	Version : 1.02	
Date of previous issue	: 24-10-2022	4/13	AkzoNobel

SECTION 7: Handling and storage

7.3 Specific end use(s)		
Recommendations	:	Not available.
Industrial sector specific	:	Not available.
solutions		

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. Information is provided based on typical anticipated uses of the product. Additional measures might be required for bulk handling or other uses that could significantly increase worker exposure or environmental releases.

8.1 Control parameters

Occupational exposure limits

No exposure limit value known.

Recommended monitoring procedures	: If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.
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DNELs/DMELs

No DNELs/DMELs available.

PNECs

No PNECs available

8.2 Exposure controls			
Appropriate engineering controls	vapour or mist, u engineering con recommended o vapour or dust c	Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapour or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.	
Individual protection meas	<u>sures</u>		
Hygiene measures	before eating, sr Appropriate tech Wash contamina	rearms and face thoroughly after handlin moking and using the lavatory and at the nniques should be used to remove poten ated clothing before reusing. Ensure tha are close to the workstation location.	end of the working period. tially contaminated clothing.
Eye/face protection	assessment indi gases or dusts. unless the asses side-shields. If o	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields. If operating conditions cause high dust concentrations to be produced, use dust goggles.	
Skin protection			
Hand protection		ant, impervious gloves complying with ar nes when handling chemical products if a y.	
Date of issue/Date of revision	: 18-1-2023	Version : 1.02	
Date of previous issue	: 24-10-2022	5/13	AkzoNobel

SECTION 8: Exposure controls/personal protection

	For all types of exposure, a glove with protection class of 2 or higher (breakthrough time >30 minutes according to EN374) is recommended. Recommended gloves: Nitrile, thickness ≥ 0.12 mm. Gloves should be replaced regularly and if there is any sign of damage to the glove material.
	The performance or effectiveness of the glove may be reduced by physical/ chemical damage and poor maintenance.
	The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
	Personnel should wear protective clothing. Care should be taken in the selection of protective clothing to ensure that inflammation and irritation of the skin at the neck and wrists through contact with the powder are avoided.
Other skin protection	 Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

<u>Appearance</u>	
Physical state	: Solid. [Powder.]
Colour	: Blue.
Odour	: Odourless.
Odour threshold	: Not available.
Melting point/freezing point	: Not available.
Initial boiling point and boiling range	: Not available.
Flammability	: Not available.
Lower and upper explosion limit	: 20 - 70 g/m3
Flash point	: 🗭losed cup: Not applicable. [Pensky-Martens]
Auto-ignition temperature	: 450 to 600°C (842 to 1112°F)
Decomposition temperature	: Not available.
рН	∶ <mark>N</mark> ot applicable. [DIN EN 1262]
Viscosity	: Kinematic (room temperature): Not applicable. [DIN EN ISO 3219] Kinematic (40°C): Not applicable. [DIN EN ISO 3219]
Solubility(ies)	:



SECTION 9: Physical and chemical properties Media Result cold water Not soluble [OESO (TG 105)] **Partition coefficient: n-octanol/** : Not applicable. water Vapour pressure : Not available. : 1.2 to 1.9 [ISO 8130-2/-3] **Relative density** : Not applicable. Vapour density **Particle characteristics** : Not available. Median particle size 9.2 Other information Minimum ignition energy (mJ) : 5 to 20 SECTION 10: Stability and reactivity : No specific test data related to reactivity available for this product or its ingredients. 10.1 Reactivity : The product is stable. 10.2 Chemical stability 10.3 Possibility of : Under normal conditions of storage and use, hazardous reactions will not occur. hazardous reactions 10.4 Conditions to avoid : Avoid the creation of dust when handling and avoid all possible sources of ignition (spark or flame). Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by earthing and bonding containers and equipment before transferring material. Prevent dust accumulation. **10.5** Incompatible materials : Reactive or incompatible with the following materials: oxidising materials 10.6 Hazardous : Under normal conditions of storage and use, hazardous decomposition products decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on hazard	classes as defined in Regula	tion (EC) No 1272/2008	
Acute toxicity			
Conclusion/Summary	: Not available.		
Acute toxicity estimates			
N/A			
Irritation/Corrosion			
Conclusion/Summary	: Not available.		
Sensitisation			
Conclusion/Summary	: Not available.		
Mutagenicity			
Conclusion/Summary	: Not available.		
Carcinogenicity			
Conclusion/Summary	: Not available.		
Reproductive toxicity			
Date of issue/Date of revision	: 18-1-2023	Version : 1.02	
Date of previous issue	: 24-10-2022	7/13	AkzoNobel

REALCOAT(TM) PE BLUE RAL5020 SEMI-GLOSS SMOOTH

	REALCOAT(TM) PE BLUE RAL5020 SEMI-GLOSS SMOOTH		
SECTION 11: Toxico	SECTION 11: Toxicological information		
Conclusion/Summary	: Not available.		
Teratogenicity			
Conclusion/Summary	: Not available.		
Specific target organ toxicit	<u>ty (single exposure)</u>		
Not available.			
Specific target organ toxicit	ty (repeated exposure)		
Not available.	- <u></u>		
Aspiration hazard			
Not available.			
Information on likely routes	: Not available.		
of exposure			
Potential acute health effects	<u>S</u>		
Eye contact	: Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the eyes.		
Inhalation	: Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the nose, throat and lungs.		
Skin contact	: No known significant effects or critical hazards.		
Ingestion	: No known significant effects or critical hazards.		
Symptoms related to the phy	vsical, chemical and toxicological characteristics		
Eye contact	: Adverse symptoms may include the following:		
	irritation redness		
Inhalation	: Adverse symptoms may include the following:		
	respiratory tract irritation		
	coughing		
Skin contact	: No specific data.		
Ingestion	: No specific data.		
Delayed and immediate effect	cts as well as chronic effects from short and long-term exposure		
Short term exposure			
Potential immediate	: Not available.		
effects			
Potential delayed effects	: Not available.		
Long term exposure			
Potential immediate effects	: Not available.		
Potential delayed effects	: Not available.		
Potential chronic health effe	ects		
Not available.			
Conclusion/Summary	: Not available.		
General	: Repeated or prolonged inhalation of dust may lead to chronic respiratory irritation.		
Carcinogenicity	: No known significant effects or critical hazards.		
Mutagenicity	: No known significant effects or critical hazards.		
Reproductive toxicity	: No known significant effects or critical hazards.		
Date of issue/Date of revision	· 18-1-2023 Version : 1.02		





REALCOAT(TM) PE BLUE RAL5020 SEMI-GLOSS SMOOTH

SECTION 11: Toxicological information

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

Not available.

11.2.2 Other information

Not available.

SECTION 12: Ecological information

12.1 Toxicity

There are no data available on the mixture itself.

Coating powder residues should not be allowed to enter drains or watercourses or be deposited where they could affect ground or surface waters.

The mixture has been assessed following the summation method of the CLP Regulation (EC) No 1272/2008 and is not classified as hazardous to the environment.

Conclusion/Summary : Not available.

12.2 Persistence and degradability

Conclusion/Summary : Not available.

12.3 Bioaccumulative potential

Not available.

12.4 Mobility in soil	
Soil/water partition coefficient (Koc)	: Not available.
Mobility	: Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties

Not available.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal	: The generation of waste should be avoided or minimised wherever possible.
	Disposal of this product, solutions and any by-products should at all times comply
	with the requirements of environmental protection and waste disposal legislation and
	any regional local authority requirements. Dispose of surplus and non-recyclable
	products via a licensed waste disposal contractor. Waste should not be disposed of
	untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.
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Date of issue/Date of revision	: 18-1-2023	Version : 1.02	
Date of previous issue	: 24-10-2022	9/13	AkzoNobel

SECTION 13: Disposal considerations			
Hazardous waste	: Within the present knowledge of the supplier, this product is not regarded as hazardous waste, as defined by EU Directive 2008/98/EC.		
Disposal considerations	: Do not allow to enter drains or watercourses. Dispose of according to all federal, state and local applicable regulations. If this product is mixed with other wastes, the original waste product code may no longer apply and the appropriate code should be assigned. For further information, contact your local waste authority.		

European waste catalogue (EWC)

The European Waste Catalogue classification of this product, when disposed of as waste, is:

	Waste code	Waste designation
	EWC 08 02 01	waste coating powders
<u>P</u>	ackaging	
	Methods of disposal	: The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.
	Disposal considerations	 Using information provided in this safety data sheet, advice should be obtained from the relevant waste authority on the classification of empty containers. Empty containers must be scrapped or reconditioned. Dispose of containers contaminated by the product in accordance with local or national legal provisions.
S	pecial precautions	: This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	IMDG	ΙΑΤΑ
14.1 UN number or ID number	Not regulated.	Not regulated.	Not regulated.
14.2 UN proper shipping name	-	-	-
14.3 Transport hazard class(es)	-	-	-
14.4 Packing group	-	-	-
14.5 Environmental hazards	No.	No.	No.

14.6 Special precautions for user: **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Maritime transport in : Not applicable. bulk according to IMO instruments



	REALCOAT(TM) PE BLUE RAL5020 SEMI-GLOSS SMOOTH
SECTION 15: Regula	tory information
UK (GB) /REACH	onmental regulations/legislation specific for the substance or mixture
	nces subject to authorisation
Annex XIV	
None of the components a	
Substances of very high	
None of the components a	are listed.
Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	: Not applicable.
Other EU regulations	
VOC	: Not applicable.
VOC for Ready-for-Use Mixture	: Not applicable.
Industrial emissions (integrated pollution prevention and control) - Air	: Not listed
Industrial emissions (integrated pollution prevention and control) - Water	: Not listed
Ozone depleting substance	<u>:es (1005/2009/EU)</u>
Not listed.	
Prior Informed Consent (P Not listed.	<u>'IC) (649/2012/EU)</u>
Persistent Organic Polluta Not listed.	<u>ints</u>
<u>Seveso Directive</u>	
•	d under the Seveso Directive.
National regulations	
Industrial use	: The information contained in this safety data sheet does not constitute the user's own assessment of workplace risks, as required by other health and safety legislation. The provisions of the national health and safety at work regulations apply to the use of this product at work.
International regulations	
-	ion List Schedules I, II & III Chemicals
Not listed.	
Montreal Protocol Not listed.	
Stockholm Convention on	Persistent Organic Pollutants
Not listed	- ersistent Organic Fonutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Date of issue/Date of revision	: 18-1-2023	Version : 1.02	
Date of previous issue	: 24-10-2022	11/13	AkzoNobel

REALCOAT(TM) PE BLUE RAL5020 SEMI-GLOSS SMOOTH

SECTION 15: Regulatory information

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

15.2 Chemical safety : No Chemical Safety Assessment has been carried out.

assessment

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms	: ATE = Acute Toxicity Estimate CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]	
	DMEL = Derived Minimal Effect Level	
	DNEL = Derived No Effect Level	
	EUH statement = CLP-specific Hazard statement	
	N/A = Not available	
	PBT = Persistent, Bioaccumulative and Toxic	
	PNEC = Predicted No Effect Concentration	
	RRN = REACH Registration Number	
	SGG = Segregation Group	
	vPvB = Very Persistent and Very Bioaccumulative	

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Not classified.	

Full text of abbreviated H statements

Not applicable.

Full text of classifications [CLP/GHS]

Not applicable.

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Notice to reader

FOR PROFESSIONAL USE ONLY

IMPORTANT NOTE The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfill the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advice given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.

Date of issue/Date of revision	: 18-1-2023	Version : 1.02	
Date of previous issue	: 24-10-2022	12/13	AkzoNobel

REALCOAT(TM) PE BLUE RAL5020 SEMI-GLOSS SMOOTH

SECTION 16: Other information

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