

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by UK REACH Regulation SI 2019/758

SAFETY DATA SHEET

SK203E/20KG Interpon D1036 Matt (30) OLIVE GREEN Matt

SECTION 1: Identification of the substance/mixture and of the company/ undertaking

1.1 Product identifier

Prod	uct	name
SDS	cod	le

: SK203E/20KG Interpon D1036 Matt (30) OLIVE GREEN Matt : 8228583

SK203E/20KG

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses		
Industrial use		
Uses advised against		
All other uses		
Product use	: Electrostatic coating for use in industrial plants	

1.3 Details of the supplier of the safety data sheet

AkzoNobel Powder Coatings Limited Stoneygate Lane, Felling, Gateshead. NE10 0JY United Kingdom e-mail address of person : sdsfellinguk@akzonobel.com responsible for this SDS <u>National contact</u> 01 8092566 or 01 8379964 1.4 Emergency telephone number

National advisory body/Poison CentreTelephone number: +44 (0)344 892 0111SupplierTelephone number

Telephone number	: +44 0191 469 6111
Hours of operation	:

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS] Not classified.

The product is not classified as hazardous according to Regulation (EC) 1272/2008 as amended. See Section 11 for more detailed information on health effects and symptoms.

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SECTION 2: Hazards identification

2.2 Label elements		
Signal word	:	No signal word.
Hazard statements	:	No known significant effects or critical hazards.
Precautionary statements		
Prevention	:	Not applicable.
Response	:	Not applicable.
Storage	:	Not applicable.
Disposal	:	Not applicable.
Supplemental label elements	:	Safety data sheet available on request.
Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	:	Not applicable.
Special packaging requirem	en	ts
Containers to be fitted with child-resistant fastenings	:	Not applicable.
Tactile warning of danger	:	Not applicable.
2.3 Other hazards		
Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII	:	This mixture does not contain any substances that are assessed to be a PBT or a vPvB.
Other hazards which do not result in classification	:	May form combustible dust concentrations in air.

SECTION 3: Composition/information on ingredients

3.2 Mixtures Product/ingredient name	: Mixture	%	Classification	Specific Conc. Limits, M-factors and ATEs	Туре
chromium (III) oxide	EC: 215-160-9 CAS: 1308-38-9	≤5	Not classified.	-	[1]
			See Section 16 for the full text of the H statements declared above.		

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section. <u>Type</u>

Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.



SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact	 Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
Inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Skin contact	 Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
Ingestion	: Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training.

4.2 Most important symptoms and effects, both acute and delayed

There are no data available on the mixture itself. The mixture has been assessed following the conventional method of the CLP Regulation (EC) No 1272/2008 and is classified for toxicological properties accordingly. See Sections 2 and 3 for details.

This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact. Coating powders can cause localised skin irritation in folds of the skin or under tight clothing.

Over-exposure signs/symptoms

Eye contact	: Adverse symptoms may include the following: irritation redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing
Skin contact	: No specific data.
Ingestion	: No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician	In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media Suitable extinguishing media	: Use dry chemical powder.
Unsuitable extinguishing media	: Avoid high pressure media which could cause the formation of a potentially explosible dust-air mixture.

5.2 Special hazards arising from the substance or mixture

Hazards from the	: May form explosible dust-air mixture if dispersed.
substance or mixture	

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SECTION 5: Firefighting measures		
Hazardous combustion products	: Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides sulfur oxides metal oxide/oxides	
5.3 Advice for firefighters		
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.	
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.	

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures				
For non-emergency personnel	: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing dust. Put on appropriate personal protective equipment.			
For emergency responders	: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".			
6.2 Environmental precautions	: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).			
6.3 Methods and material for containment and cleaning up				
Small spill	: Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Vacuum or sweep up material and place in a designated, labelled waste container. Dispose of via a licensed waste disposal contractor.			
Large spill	: Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labelled waste container. Avoid creating dusty conditions and prevent wind dispersal. Dispose of via a licensed waste disposal contractor.			
6.4 Reference to other sections	: See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information.			

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

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SECTION 7: Handling and storage

Protective measures	: Put on appropriate personal protective equipment (see Section 8). Avoid breathing dust. Avoid the creation of dust when handling and avoid all possible sources of ignition (spark or flame). Prevent dust accumulation. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Electrical equipment and lighting should be protected to appropriate standards to prevent dust coming into contact with hot surfaces, sparks or other ignition sources. Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by earthing and bonding containers and equipment before transferring material.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)		
Recommendations	:	Not available.
Industrial sector specific	:	Not available.
solutions		

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. Information is provided based on typical anticipated uses of the product. Additional measures might be required for bulk handling or other uses that could significantly increase worker exposure or environmental releases.

8.1 Control parameters

Occupational exposure limits

Product/ingredient name		Exposure limit values	
₽ĥromium (III) oxide		EH40/2005 WELs (United Kingdom (UK), 1/2020). [chromium (III) compounds] TWA: 0.5 mg/m³, (as Cr) 8 hours.	
Recommended monitoring procedures	atmosphere or the of the ventilation protective equip the following: E the assessment limit values and atmospheres - 0 of exposure to o (Workplace atm for the measure	ontains ingredients with exposure limits, personal, workplace biological monitoring may be required to determine the effectiveness in or other control measures and/or the necessity to use respiratory ment. Reference should be made to monitoring standards, such as curopean Standard EN 689 (Workplace atmospheres - Guidance for to of exposure by inhalation to chemical agents for comparison with measurement strategy) European Standard EN 14042 (Workplace Guide for the application and use of procedures for the assessment chemical and biological agents) European Standard EN 482 nospheres - General requirements for the performance of procedures ment of chemical agents) Reference to national guidance methods for the determination of hazardous substances will also be	
DNELs/DMELs			

DNELS/DMELS

No DNELs/DMELs available.

PNECs

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SECTION 8: Exposure controls/personal protection

No PNECs available

8.2 Exposure controls		
Appropriate engineering controls	Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapour or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.	
Individual protection meas	res	
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.	
Eye/face protection	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields. If operating conditions cause high dust concentrations to be produced use dust goggles.	
Skin protection		
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.	
	For all types of exposure, a glove with protection class of 2 or higher (breakthrough time >30 minutes according to EN374) is recommended. Recommended gloves: Nitrile, thickness ≥ 0.12 mm. Gloves should be replaced regularly and if there is any sign of damage to the glove material.	
	The performance or effectiveness of the glove may be reduced by physical/ chemical damage and poor maintenance.	
	The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.	
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.	
	Personnel should wear protective clothing. Care should be taken in the selection of protective clothing to ensure that inflammation and irritation of the skin at the neck and wrists through contact with the powder are avoided.	
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.	
Respiratory protection	: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.	
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.	



SECTION 9: Physical and chemical properties

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The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

<u>Appearance</u>	
Physical state	: Solid. [Powder.]
Colour	: Green.
Odour	: Odourless.
Odour threshold	: Not available.
Melting point/freezing point	: Not available.
Initial boiling point and boiling range	: Not available.
Flammability	: Not available.
Lower and upper explosion limit	: 20 - 70 g/m3
Flash point	: Closed cup: Not applicable. [Pensky-Martens]
Auto-ignition temperature	: 450 to 600°C (842 to 1112°F)
Decomposition temperature	: Not available.
рН	Not applicable. [DIN EN 1262]
Viscosity	: Kinematic (room temperature): Not applicable. [DIN EN ISO 3219] Kinematic (40°C): Not applicable. [DIN EN ISO 3219]

Solubility(ies)

Media		Result	
cold water		Not soluble [OESO (TG 105)]	
Partition coefficient: n-octanol/ water	:	Not applicable.	
Vapour pressure	:	Not available.	
Relative density	:	1.2 to 1.9 [ISO 8130-2/-3]	
Vapour density	:	Not applicable.	
Particle characteristics			
Median particle size	:	Not available.	
Percentage of particles with aerodynamic diameter ≤ 10 μm	:	Ø	

9.2 Other information

Minimum ignition energy (mJ) : 5 to 20

SECTION 10: Stability and reactivity		
10.1 Reactivity	: No specific test data related to reactivity available for this product or its ingredients.	
10.2 Chemical stability	: The product is stable.	
10.3 Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.	

SECTION 10: Stability and reactivity

10.4 Conditions to avoid	:	Avoid the creation of dust when handling and avoid all possible sources of ignition (spark or flame). Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by earthing and bonding containers and equipment before transferring material. Prevent dust accumulation.
10.5 Incompatible materials	:	Reactive or incompatible with the following materials: oxidising materials
10.6 Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on hazard cl	las	ses as defined in Regulation (EC) No 1272/2008
Acute toxicity		
Conclusion/Summary	:	Not available.
Acute toxicity estimates		
N/A		
Irritation/Corrosion		
Conclusion/Summary	:	Not available.
<u>Sensitisation</u>		
Conclusion/Summary	:	Not available.
<u>Mutagenicity</u>		
Conclusion/Summary	:	Not available.
Carcinogenicity		
Conclusion/Summary	:	Not available.
Reproductive toxicity		
Conclusion/Summary	:	Not available.
<u>Teratogenicity</u>		
Conclusion/Summary	:	Not available.
Specific target organ toxicit	у (single exposure)
Not available.		
Specific target organ toxicit	у (<u>repeated exposure)</u>
Not available.		
Aspiration hazard		
Not available.		
Information on likely routes	:	Not available.
of exposure	-	
Potential acute health effects	<u>i</u>	
Eye contact	:	Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the eyes.
Inhalation	:	Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the nose, throat and lungs.
Skin contact	:	No known significant effects or critical hazards.
Ingestion	:	No known significant effects or critical hazards.

SECTION 11: Toxicological information

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Symptoms related to the phy	vsical, chemical and toxicological characteristics
Eye contact	: Adverse symptoms may include the following: irritation redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing
Skin contact	: No specific data.
Ingestion	: No specific data.
Delayed and immediate effec	ts as well as chronic effects from short and long-term exposure
<u>Short term exposure</u>	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Long term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Potential chronic health eff	<u>ects</u>
Not available.	
Conclusion/Summary	· Not available

Conclusion/Summary	ot available.	
General	epeated or prolonged inhalation of dust may lead to chronic respiratory	/ irritation.
Carcinogenicity	o known significant effects or critical hazards.	
Mutagenicity	o known significant effects or critical hazards.	
Reproductive toxicity	o known significant effects or critical hazards.	

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

Not available.

11.2.2 Other information

No additional information.

SECTION 12: Ecological information

12.1 Toxicity

There are no data available on the mixture itself.

Coating powder residues should not be allowed to enter drains or watercourses or be deposited where they could affect ground or surface waters.

The mixture has been assessed following the summation method of the CLP Regulation (EC) No 1272/2008 and is not classified as hazardous to the environment.

Conclusion/Summary : Not available.

12.2 Persistence and degradability

Conclusion/Summary : Not available.

12.3 Bioaccumulative potential

Not available.



SECTION 12: Ecological information

12.4 Mobility in soil	
Soil/water partition coefficient (Koc)	: Not available.
Mobility	: Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties

Not available.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

<u>Product</u>	
Methods of disposal	: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.
Hazardous waste	: Within the present knowledge of the supplier, this product is not regarded as hazardous waste, as defined by EU Directive 2008/98/EC.
Disposal considerations	 Do not allow to enter drains or watercourses. Dispose of according to all federal, state and local applicable regulations. If this product is mixed with other wastes, the original waste product code may no longer apply and the appropriate code should be assigned. For further information, contact your local waste authority.

European waste catalogue (EWC)

The European Waste Catalogue classification of this product, when disposed of as waste, is:

Waste code	Waste designation		
EWC 08 02 01	waste coating powders		
Packaging			
Methods of disposal		e should be avoided or minimised w cycled. Incineration or landfill shou asible.	
Disposal considerations	 Using information provided in this safety data sheet, advice should be obtained from the relevant waste authority on the classification of empty containers. Empty containers must be scrapped or reconditioned. Dispose of containers contaminated by the product in accordance with local or national legal provisions. 		
Special precautions	: This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.		
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SECTION 14: Transport information

	ADR/RID	IMDG	IATA
14.1 UN number or ID number	Not regulated.	Not regulated.	Not regulated.
14.2 UN proper shipping name	-	-	-
14.3 Transport hazard class(es)	-	-	-
14.4 Packing group	-	-	-
14.5 Environmental hazards	No.	No.	No.

14.6 Special precautions for user: **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Maritime transport in : Not applicable. **bulk according to IMO instruments**

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture <u>UK (GB) /REACH</u>

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	: Not applicable.
Other EU regulations	
VOC	: Not applicable.
VOC for Ready-for-Use Mixture	: Not applicable.
Industrial emissions (integrated pollution prevention and control) - Air	: Not listed



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SECTION 15: Regula	atory information
Industrial emissions (integrated pollution prevention and control) - Water	: Not listed
Ozone depleting substan	<u>ces (1005/2009/EU)</u>
Not listed.	
Prior Informed Consent (I	<u>PIC) (649/2012/EU)</u>
Not listed.	
Persistent Organic Pollut Not listed.	<u>ants</u>
Seveso Directive	
This product is not controlle	ed under the Seveso Directive.
National regulations	
Industrial use	: The information contained in this safety data sheet does not constitute the user's own assessment of workplace risks, as required by other health and safety legislation. The provisions of the national health and safety at work regulations apply to the use of this product at work.
International regulations Chemical Weapon Conven Not listed.	tion List Schedules I, II & III Chemicals
Montreal Protocol Not listed.	
Stockholm Convention on Not listed.	Persistent Organic Pollutants
Rotterdam Convention on Not listed.	Prior Informed Consent (PIC)
UNECE Aarhus Protocol on Not listed.	n POPs and Heavy Metals
15.2 Chemical safety assessment	: No Chemical Safety Assessment has been carried out.
SECTION 16: Other	information
Indicates information that	has changed from previously issued version.
Abbreviations and acronyms	: ATE = Acute Toxicity Estimate CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008] DMEL = Derived Minimal Effect Level DNEL = Derived No. Effect Level

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EUH statement = CLP-specific Hazard statement

vPvB = Very Persistent and Very Bioaccumulative

PBT = Persistent, Bioaccumulative and Toxic PNEC = Predicted No Effect Concentration RRN = REACH Registration Number

DNEL = Derived No Effect Level

N/A = Not available

SGG = Segregation Group

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

SECTION 16: Other information

Classification	Justification
Not classified.	

Full text of abbreviated H statements

Not applicable.

Full text of classifications [CLP/GHS]

Not applicable.

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Notice to reader

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IMPORTANT NOTE The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfill the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advice given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.

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